



Component Specification

C00312

2.54mm Pitch Jumper Sockets
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1. **DESCRIPTION OF CONNECTOR AND INTENDED APPLICATION**

A range of 2.54mm pitch jumper sockets, consisting of a moulded outer body holding phosphor bronze spring contacts. The contacts are either tin plated overall, or selectively gold plated on the contact area. The component is intended to interconnect two adjacent 0.64mm square or round section pins on 2.54mm pitch centres. Connectors can be mounted side by side in either direction on 2.54mm pitch centres. Double and single contact versions are available, with either open or closed tops on the single row versions.

2. **RATINGS**

2.1. **Electrical Characteristics**

Current (at ambient temperature):	
M758X range.....	1A max
Others.....	3A max
Working Voltage (at sea level).....	250V DC nominal or AC peak
Voltage Proof (at sea level):	
M758X range.....	500V AC
Others.....	750V rms at 50Hz
Contact Resistance:	
Initial	20mΩ max
After conditioning.....	30mΩ max Tin, 25mΩ max Gold
Insulation Resistance (measured between two pins not electrically connected):	
M758X range.....	5,000MΩ min
Others, initial	100,000MΩ min
Others, hot after conditioning	1,000MΩ min

2.2. **Environmental Characteristics**

Environmental Classification.....	40/85/21
Low Air Pressure Severity.....	300 mbar
Operating Temperature Range:	
M758X range.....	-55°C to +105°C
Others.....	-40°C to +85°C

2.3. **Mechanical Characteristics**

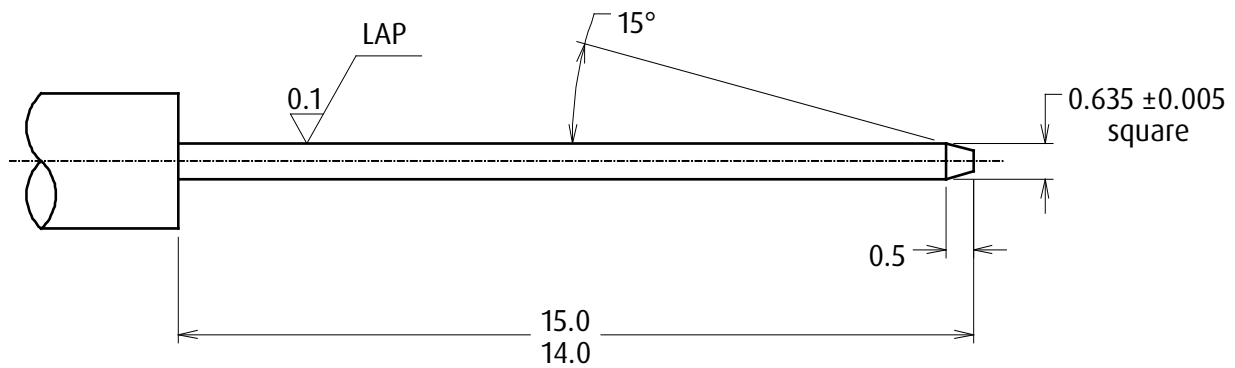
Durability:	
Gold on contact area.....	300 mating operations
Tin on contact area	50 mating operations
High Temperature, Long Term (current as in 2.1.).....	1,000 hours at 70°C
High Temperature, Short Term (no electrical load)	250 hours at 85°C
Contact Holding Force (with 0.64mm square pin).....	100gram deadweight
Insertion force (0.64mm square pin):	
M758X range.....	13.7N max, 2.0N min
Others.....	14.5N max, 5.0N min
Withdrawal force:	
M758X range.....	7.4N max, 1.0N min
Others.....	5.0N max, 1.0N min

APPENDIX 1 – GAUGES

NOTES:

1. Material = Steel to BS1407 or equivalent.
2. Gauging surfaces to be hardened/ground, 650 HV5 min.
3. These gauges to be used for testing fully assembled components only.
4. Ultimate wear limit 0.005mm is allowable on gauging dimensions.

A1.1. Engaging and Separating Gauge



A1.2. Contact Push-out Gauge

