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# SENER Brand Power Product

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Document Type	: Specification
Product Type	: Lithium/Manganese Dioxide (LiMnO2) Coin Cell
Ordering Code	: SCR2450/726
Cell Part Number	: CR2450
Cell UL Number	: MH20926

A1 - New issue created by Holmes, Poon on 5 May., 2010	A5 - Updated section 4 by Loki, Lo on 10 Oct., 2018			
A2 - Updated section 4 ~ 6 by Holmes, Poon on 5 Aug., 2011				
A3 - Updated section 6 by Holmes, Poon on 31 Oct., 2011				
A4 - Updated section 4 by Loki, Lo on 2 Jul., 2014				
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# 1. Purpose and Scope

This document contains both general requirements, qualification requirements, and those specific electrical, mechanical requirements for this part.

### 2. Description

Ø24.5mm Lithium/Manganese Dioxide (LiMnO<sub>2</sub>) coin cell high drain version, RoHS compliant.

### 3. Application

4.2.

Computers and Peripherals, Portable Equipment, DECT phone, etc.

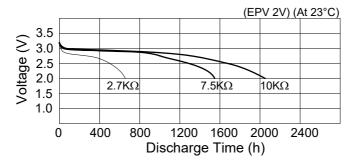
# 4. Component Requirement

### 4.1. General Requirement

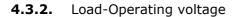
4.1.1.	Operating Temperature Range	: -30°C to +65°C	
4.1.2.	Storage Temperature Range	: 0°C to +30°C	
4.1.3.	Storage Humidity	: 40 ~ 75%	
4.1.4.	Weight	: Approx. 6.8g	
4.1.5.	Materials of Positive Terminal	: SUS stainless	
4.1.6.	Materials of Negative Terminal	: SUS stainless	
Electrical Requirement			
4.2.1.	Nominal Voltage	: 3V	
4.2.2.	Nominal Capacity (under Load 7.5k $\Omega$ Load and 2.0V End-voltage)	: 620mAh	
4.2.3.	Load Resistance	: 7.5ΚΩ	
4.2.4.	Standard Discharge Current	: 0.2mA	
4.2.5.	Maxmium Continuous Current	: 6mA	
4.2.6.	Maxmium Pulse Current	: 30mA	

## 4.3. Standard Characteristics

#### 4.3.1. Discharge Characteristics



**Figure 1. Discharge Characteristics** 



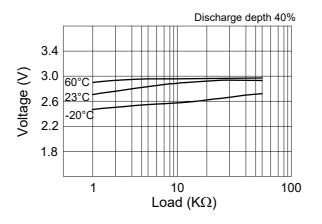
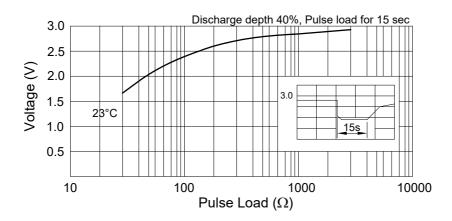


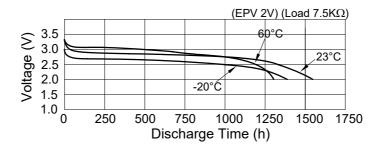
Figure 2. Load-Operating voltage

**4.3.3.** Pulse Discharge Characteristics

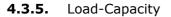


**Figure 3. Pules Discharge Characteristics** 

#### 4.3.4. Temperature Characteristics



**Figure 4. Temperature Characteristics** 



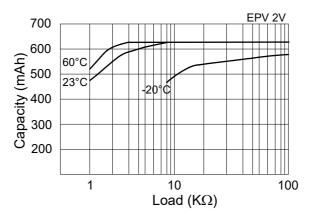


Figure 5. Load-Capacity



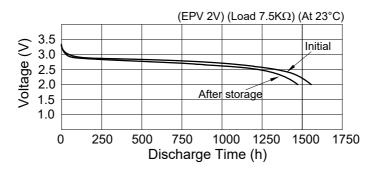


Figure 6. Storage Characteristics

# 5. Reliability Test

- **5.1. Open-circuit Voltage** : Subject samples to  $+20 \pm 2$  °C and  $0 \pm 2$  °C for 8 hours or longer. Then measure the voltage between both terminals at the same ambient temperature with voltmeter.
- **5.2. Short-circuit Voltage** : Subject samples to  $+20 \pm 2 \circ C$  and  $0 \pm 2 \circ C$  for 8 hours or longer. Then measure the voltage between both terminals with voltmeter while the  $7.5K\Omega$  is connected between both terminals at the same ambient temperature. Measured value shall be based on meter reading taken 8 seconds after the circuit is closed.
- **5.3.** Service Life : Subject samples to  $20 \pm 2 \circ C$  and  $0 \pm 2 \circ C$  for 8 hours or longer. Then continuously discharge at the same ambient temperature and through  $7.5k\Omega$ . Discharge until terminal voltage of the test specimens falls below the discharge end-point voltage of 2.0V, and the time during which the terminal voltage is equal to and above the discharge end-point voltage shall be taken as the service life.
- **5.4.** Service Life after high temperature storage : Store samples at  $+60 \pm 2$  °C for 20 days. Then subject samples to  $+20 \pm 2$  °C and ordinary humidity  $65\% \pm 20\%$  for 12 hours or longer and continuously discharge through  $7.5K\Omega$ . Discharge until the voltage falls below the dicharge end-point voltage of 2.0V, and the time during which the voltage is equal to and above the discharge end-point voltage shall be taken as the service life.
- **5.5. Electrolyte Leakage Test** : Samples shall be examined for electrolyte leakage while they are kept at  $+20 \pm 2$  °C and ordinary humidity 75%  $\pm$  5% after being stored at 45  $\pm$  2 °C and 75% relative humidity for 30 days.
- **5.6.** Self-discharge : Store samples for 12 months at  $+20 \pm 2$  °C and  $65\% \pm 5\%$  relative humidity and tested for service life in accordance with the method specified in 5.3. Self-discharge shall be determined as follows:

Self-discharge rate (%) =  $(Y1-Y2)/Y1 \times 100\%$ 

- Y1 : Average initial discharge life of batteries of the same lot
- Y2 : Average discharge life after storage

# 6. Mechanical Layout

Unit : mm Tolerance : Linear XX.X =  $\pm 0.3$ XX.XX =  $\pm 0.05$ Angular =  $\pm 0.25^{\circ}$ (unless otherwise specified)

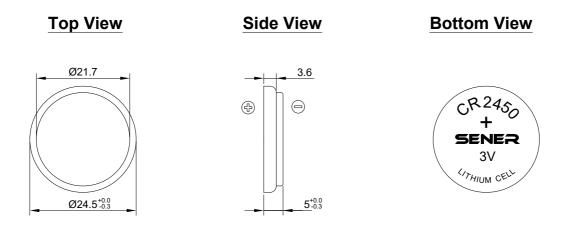


Figure 7. SCR2450/726 Mechanical Layout